

EM8230

Clear glossy Acrylic Top coat

Main features of the product:

Applied by sprayingFast curing	Not yellowingGood hiding power

Application fields: wooden doors, furniture, kitchens cabinets

Substrate preparation: PU or PE sealer sanded with grit 800

Application:	Spray gun, airless and airmix		
	Product	Code	% weight
Mixing preparation:	Part "A"	EM8230	100
	Catalyst	EMC08	50
	Thinner	EM724	30÷40

Chemical-Physical Properties at 20℃

Chemical-Fifysical Froperties at 20 C		
Solid Content (%)	43±1	
Specific gravity (g/cm³) at 20°C	1.01± 0,030	
Viscosity DIN 4 (s) at 20℃	40±5	
Pot life (h) at 20℃	6÷8 h	

Application Characteristics		
Quantity recommended	120 -150 g/m ²	
per coat	120 - 130 g/111	

per coat

Number of hands
recommended

Mix. Viscosity ready to use
cup DIN 4 at 20℃

Mix. Viscosity ready to use

General indications about the cycle			
Drying at 20(min) Drying in tunnel at 40(min)			
Dry dust free	20 min	15 min	
Imprint free	35÷40 min	20÷25 min	
Stackable	40 h		
Polishing	After 3 days	After 2 days	

Alternative thinners:

/	
EM765	During the summer months

Storage:

Keep the cans carefully sealed, in a well-ventilated place and with temperature controlled between 10-30 °C

Deadline:

12 months from date of manufacture when stored according to directions above

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THE DATA AND INFORMATION ON THIS TECHNICAL DATA SHEET ARE BASED ON OUR BEST KNOWLEDGE AT PRESENT. IT IS THE USER'S RESPONSIBILITY TO MAKE SURE THAT THE PRODUCT MEETS HIS/HER NEEDS IN RELATION TO THE TOOLS USED FOR APPLICATION, THE SURFACES TO BE COATED AND THE ENVIRONMENTAL CONDITIONS FOR APPLICATION.

VERNICI EGIDIO MILESI