



## EM8230

Clear glossy Acrylic Top coat

**Main features of the product:**

<ul style="list-style-type: none"> <li>• Applied by spraying</li> <li>• Fast curing</li> </ul>	<ul style="list-style-type: none"> <li>• Not yellowing</li> <li>• Good hiding power</li> </ul>
--	--

**Application fields** : wooden doors, furniture, kitchens cabinets

**Substrate preparation:** PU or PE sealer sanded with grit 800

<b>Application:</b>	Spray gun, airless and airmix		
<b>Mixing preparation:</b>	Product	Code	% weight
	Part "A"	EM8230	100
	Catalyst	EMC08	50
	Thinner	EM724	30÷40

**Chemical-Physical Properties at 20°C**

Solid Content (%)	43±1
Specific gravity (g/cm <sup>3</sup> ) at 20°C	1.01± 0,030
Viscosity DIN 4 (s) at 20°C	40±5
Pot life (h) at 20°C	6÷8 h

**Application Characteristics**

Quantity recommended per coat	120 -150 g/m <sup>2</sup>
Number of hands recommended	Min 1 max 2
Mix. Viscosity ready to use cup DIN 4 at 20°C	16-17 sec

**General indications about the cycle**

	Drying at 20(°min)	Drying in tunnel at 40(°min)
Dry dust free	20 min	15 min
Imprint free	35÷40 min	20÷25 min
Stackable	40 h	
Polishing	After 3 days	After 2 days

**Alternative thinners:**

EM765	During the summer months
-------	--------------------------

**Storage:**

Keep the cans carefully sealed, in a well-ventilated place and with temperature controlled between 10-30 °C
---

**Deadline:**

12 months from date of manufacture when stored according to directions above
--